

Office of the Fire Commissioner



Inspection and Technical Services Manitoba

Pressure Welder Testing and Licensing Process

Date Issued: July 1, 2019
OFC 19 – 005

The Office of the Fire Commissioner no longer provides the service of performance qualification testing or retesting, of pressure welders and brazers in Manitoba.

“pressure welder” – means a person who acts as a welder, welding operator, brazer or brazing operator in respect of a boiler, pressure vessel or piping used in connection with a boiler or pressure vessel.

A person wishing to obtain or renew a pressure welder’s license must contact an approved testing provider to complete the performance qualification testing. A current listing of approved companies can be found on page 2 of this bulletin.

The OFC will continue to issue the licenses in accordance with the Steam and Pressure Plants Regulation.

Process:

- An individual will contact one of the approved testing provider and arrange a time to complete the performance qualification testing. The individual will pay the provider a testing fee, as set by the provider.
- Upon successful completion of the performance qualification testing, the testing company will provide the welder with a signed copy of the Welder Performance Qualification Report (WPQR).
- The welder must then make an application to the OFC for the license, including paying the licensing fee. A completed application form and a copy of the WPQR is required.
 - The welder may send the application by:
 - Mail or in person – 508-401 York Ave, Winnipeg MB R3C 0P8.
 - Email – Firecomm@gov.mb.ca

NOTE: Do not send credit card information through the mail or email. Credit card information can be taken over the phone.

- Once the application and license fee are received, issuance of the license may take up to 7 days. During this period, the welder will be allowed to work for 7 days from the date of payment.
- The Office of the Fire Commissioner will mail the license to the address listed on the application form.

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Fees

- The fee is \$80 per license.

Forms

- Application for Pressure Welders License

Approved Testing Companies

- **Axis Inspection Group Ltd.**
1239 Manahan Ave., Unit B
Winnipeg, MB
204-488-6790
wtc@axisinspection.com
- **Northern Shield Engineering**
1 – 1660 Kenaston Blvd.
Winnipeg, MB
204-391-9558
nsengineering@shaw.ca